



# Oval Sight glass

## Rounded Ends

For welding

**Type**  
**335**

### Application:

For visual observation of fluid levels in vessels, boilers and silos

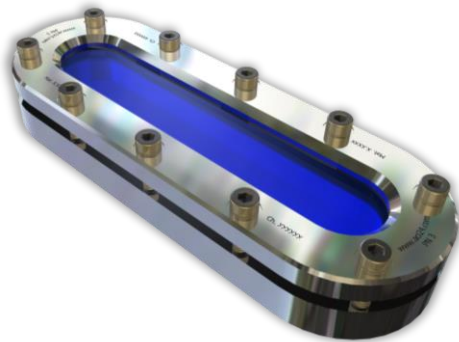
**Pressure**  
**Up to 3 bar**

### Operating pressure:

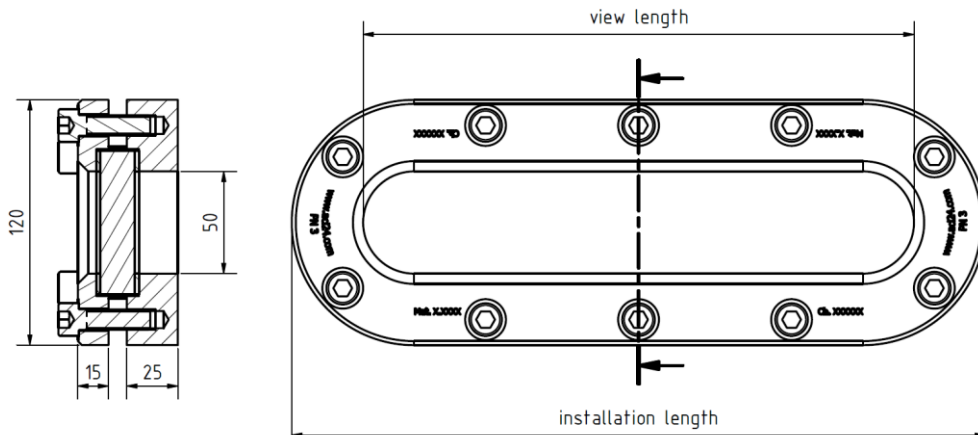
|                      |     |     |
|----------------------|-----|-----|
| Temperature:         | 70  | °C  |
| (Depending on glass) | 100 | °C  |
|                      | 243 | °C  |
| Pressure:            | 3   | Bar |

### Materials:

|         |                                                                                  |
|---------|----------------------------------------------------------------------------------|
| Flange: | S235JRG2<br>1.4571<br>1.4404                                                     |
| Glass:  | PMMA protrusion glass<br>Soda Lime glass DIN 8903<br>Borosilicate glass DIN 7081 |
| Seal:   | C4400<br>Graphit<br>PTFE<br>NBR<br>Viton                                         |



Other materials on request



|                     |            |            |            |            |            |            |            |            |
|---------------------|------------|------------|------------|------------|------------|------------|------------|------------|
| <b>Inst. length</b> | <b>270</b> | <b>340</b> | <b>410</b> | <b>480</b> | <b>550</b> | <b>620</b> | <b>690</b> | <b>760</b> |
| <b>View length</b>  | 200        | 270        | 340        | 410        | 480        | 550        | 620        | 690        |
| <b>Kg</b>           | 6.5        | 8.1        | 9.8        | 11,4       | 13.0       | 14.6       | 16.3       | 18.0       |

### Installation guideline:

After welding the base flange onto/into the pressure vessel, the sealing surface must be checked for deformations! Reworking may be required!

The operating pressure does not relate to the base flange! The base flange must be audited according to AD 2000 guidelines together with the pressure vessel!

Technical changes and errors reserved!

|                                                                                   |                                                        |                           |
|-----------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------|
|  | <b>Oval Sight glass</b><br>Rounded Ends<br>For welding | <b>Type</b><br><b>335</b> |
|-----------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------|

Product code:

|    |     | Inst. length  | Flange                                                                                                                          | Glass                                                                                        | Seal                                                                                           | Variants                          |
|----|-----|---------------|---------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-----------------------------------|
| 11 | 335 | Acc. To table | 1: St. S235JRG<br>2: VA 1.4571<br>3: Base flange VA,<br>Cover flange St.<br>4: Base flange St.,<br>Cover flange VA<br>5: Duplex | 1: BS Transparent<br>2: NK Transparent<br>3: BS Reflex<br>4: NK Reflex<br>5: PMMA protrusion | 1: PTFE<br>2: FKM<br>3: NBR<br>4: C4400<br>5: Silicone<br>6: EPDM<br>7: Graphite<br>8: Special | Assigned by<br>ACI as<br>required |

**ACI Type 335**  
 270 mm  
 Flange 1.4571  
 Borosilicate glass transparent  
 Seal PTFE  
 Standard construction

Example: 11-335-270-2-1-1-000

**Recommendation:**  
 For corrosive media or steam, we recommend adding a mica disk to protect the glass.

Technical changes and errors reserved!